

Exploded view

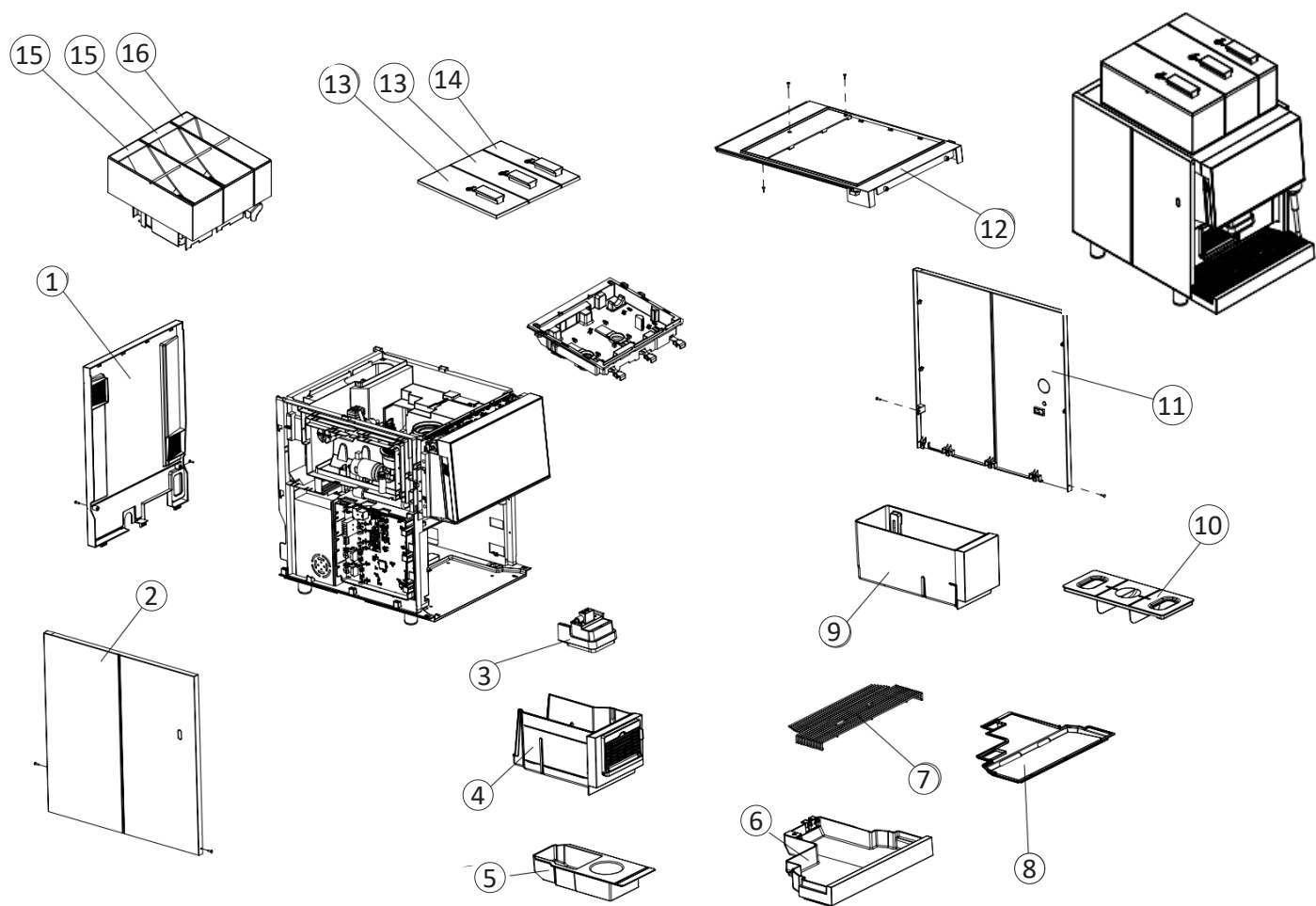


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 1/30

Exterior parts



Pos	Part Nr	Name
1	79000966	Back cover
2	79000962	Left side section
3	8810401011	Beverage spout assembly
4	8810401016	Grounds container assembly
5	79000917	Drip tray plate
6	8810401017	Drip tray welding assembly
7	72000188	Drip tray grid
8	79000922	Insert for drip tray
9	8810401018	Water tank assembly
10	79000926	Water tank cover
11	79000963	Right side section
12	8100101019	Top decorative cover
13	8810401059	Bean hopper cover
14	8810401060	Powder hopper cover
15	8810401039	Bean hopper group
16	8810401037	Powder hopper group

Exploded view

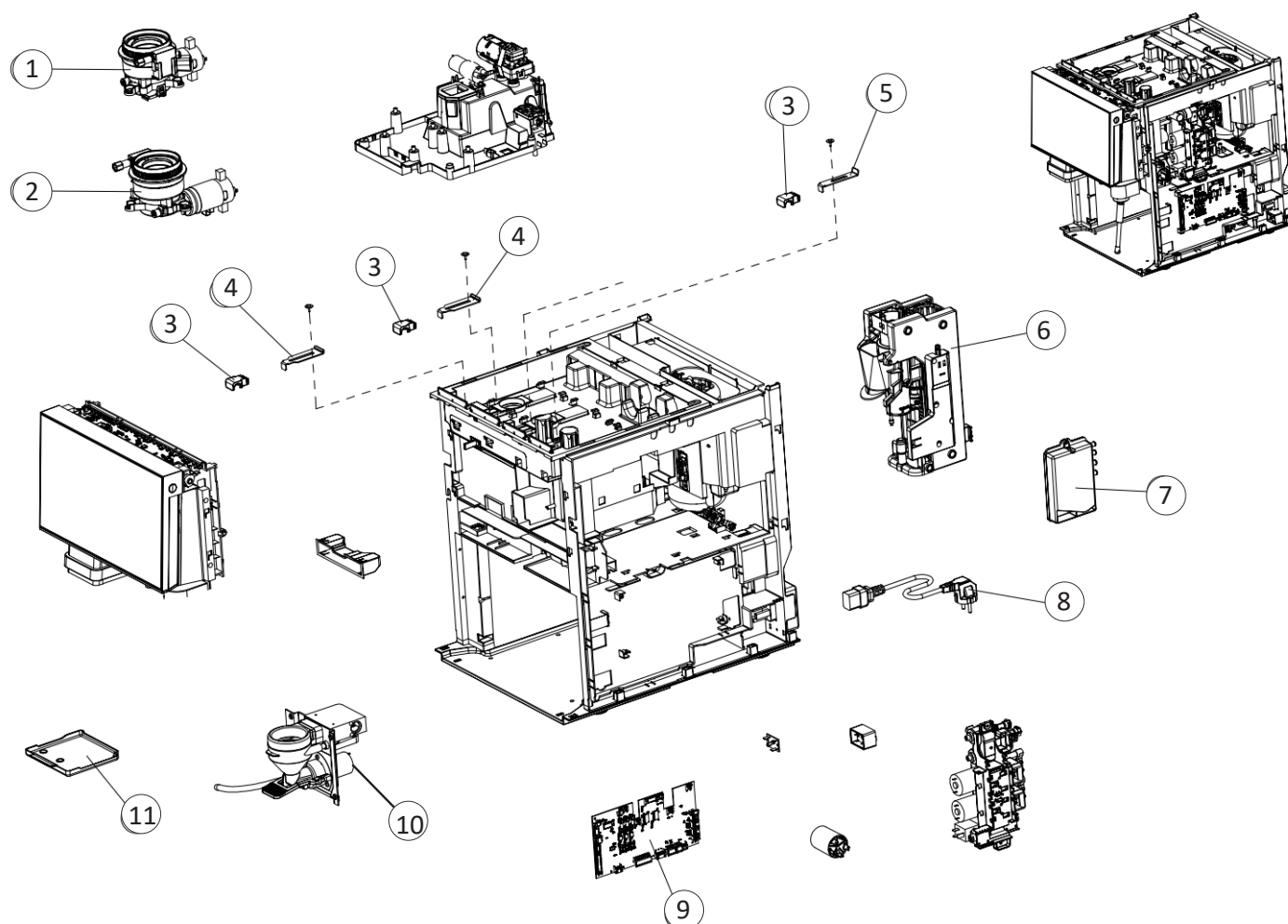


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 2/30

Complete machine-1



Pos	Part Nr	Name
1	8810401118	Grinder unit -Left
2	8810401117	Grinder unit -Right
3	79000851	Pull plate buckle
4	79100058	Pull plate (bean hopper)
5	79100057	Pull plate (powder hopper)
6	8810401001	Brew unit
7	8810401053	Condenser
8	78000170VDE	Power cable-VDE
9	78100073	X main adapter board
10	8100101087	Mixer assembly
11	79000871	Powder tray

Exploded view

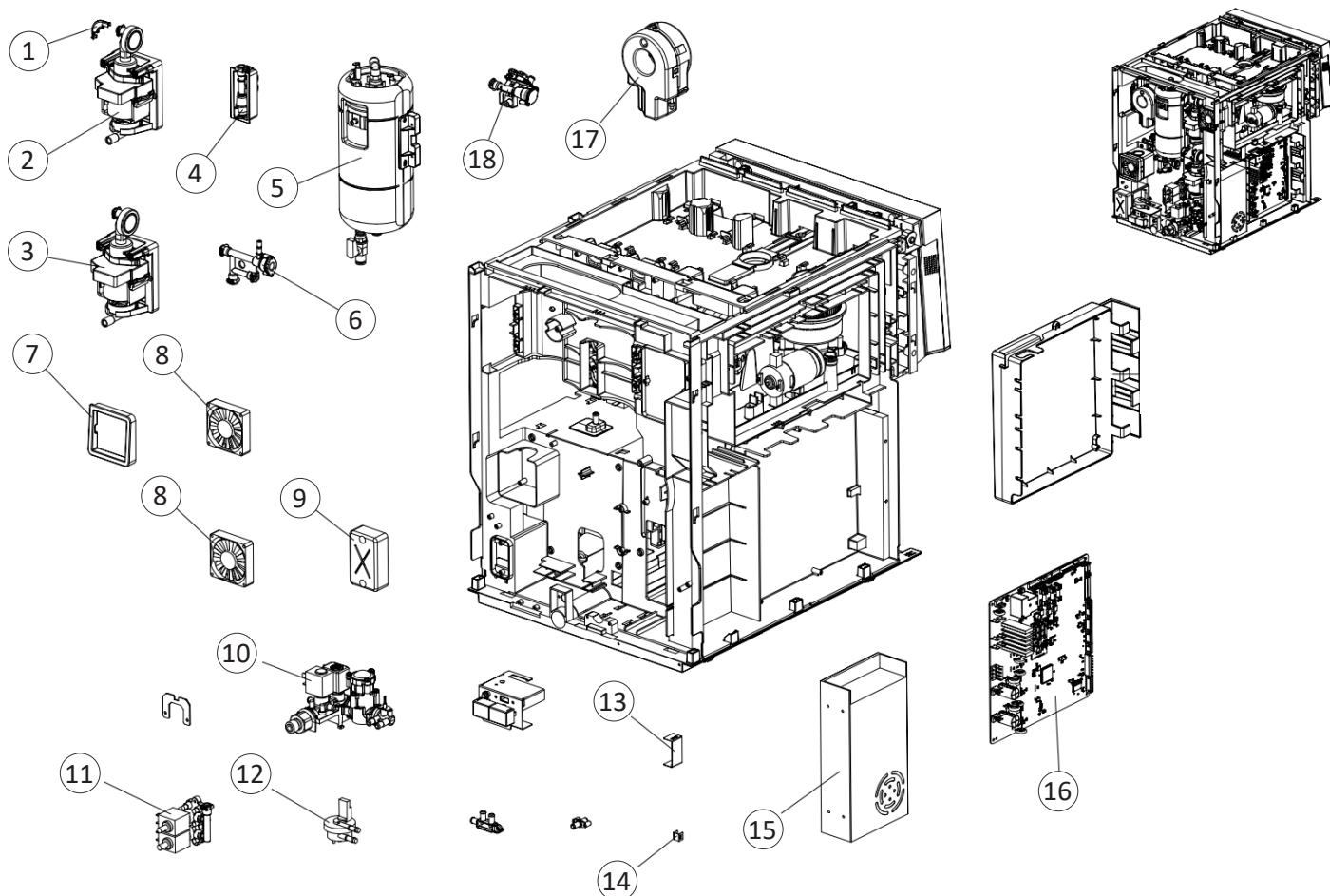


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 3/30

Complete machine-2



Pos	Part Nr	Name
1	79000979	L pipe-fixing sleeve
2	8810401022	Water pump assembly (up)
3	8810401049	Water pump assembly (bottom)
4	8810401025	Boiler safety valve group
5	8810401042	Boiler assembly
6	8100101124	Boiler check valve group
7	73000553	Fan sealing
8	78200163	Dehumidification fan
9	73000554	Power cord waterproof sleeve
10	8810401027	Tap water assembly
11	8810401048	Dual solenoid valve assembly
12	78200162	Flowmeter
13	79100070	Buckle2
14	79000163	Buckle
15	78200166	SMPS (switched - mode power supply)
16	78100072	X main board
17	8810401026	Thermoblock assembly
18	8810401043	Steam safety valve group

Exploded view

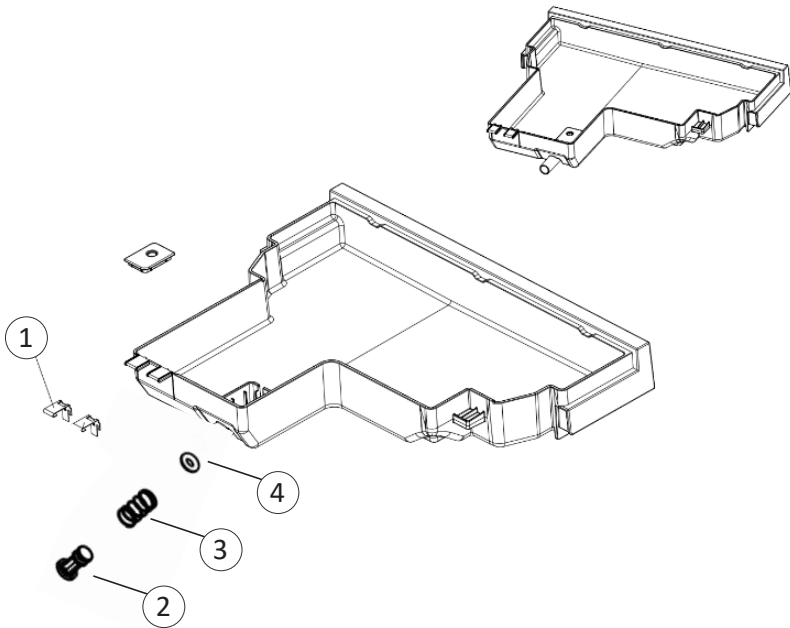


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 4/30

Drip tray



Pos	Part Nr	Name
1	79100060	Water level detector
2	79000928	One way valve
3	79400041	Spring
4	73000029	Sealing

Exploded view



Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 5/30

Spare parts related to automatic waste water drainage solution

1



2



3



4



5



6



Pos	Part Nr	Name
1	8810401017	Drip tray welding assembly
2	79000965	Base
3	73000545	Connector
4	79001433	Thimble
5	77000345	Draining pipe assembly
6	77000094	Draining rubber pipe-1m

Exploded view

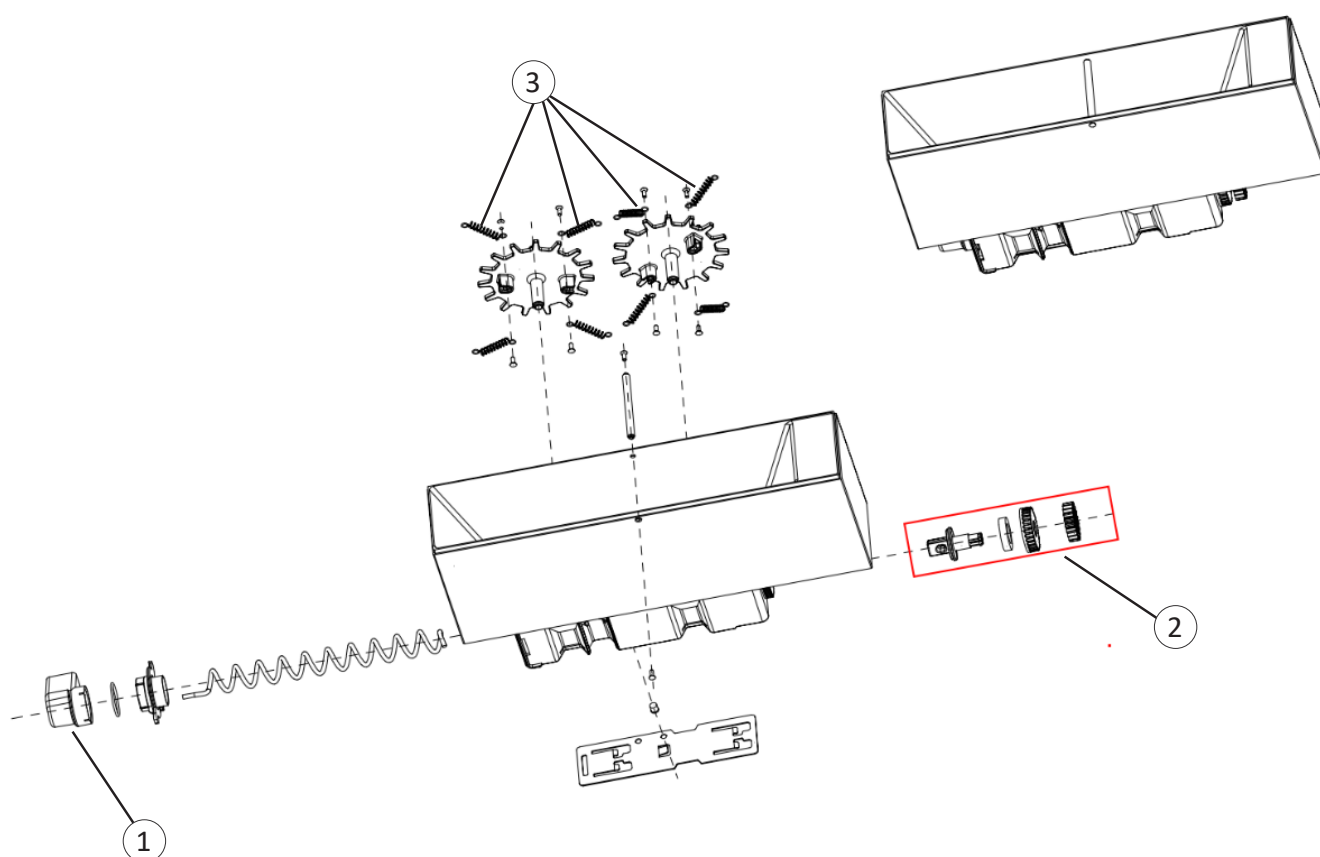


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 6/30

Right powder hopper group



Pos	Part Nr	Name
1	79000835	Right falling powder channel
2	8100101133	Transmission group
3	79400045	Stirring spring-B

Exploded view

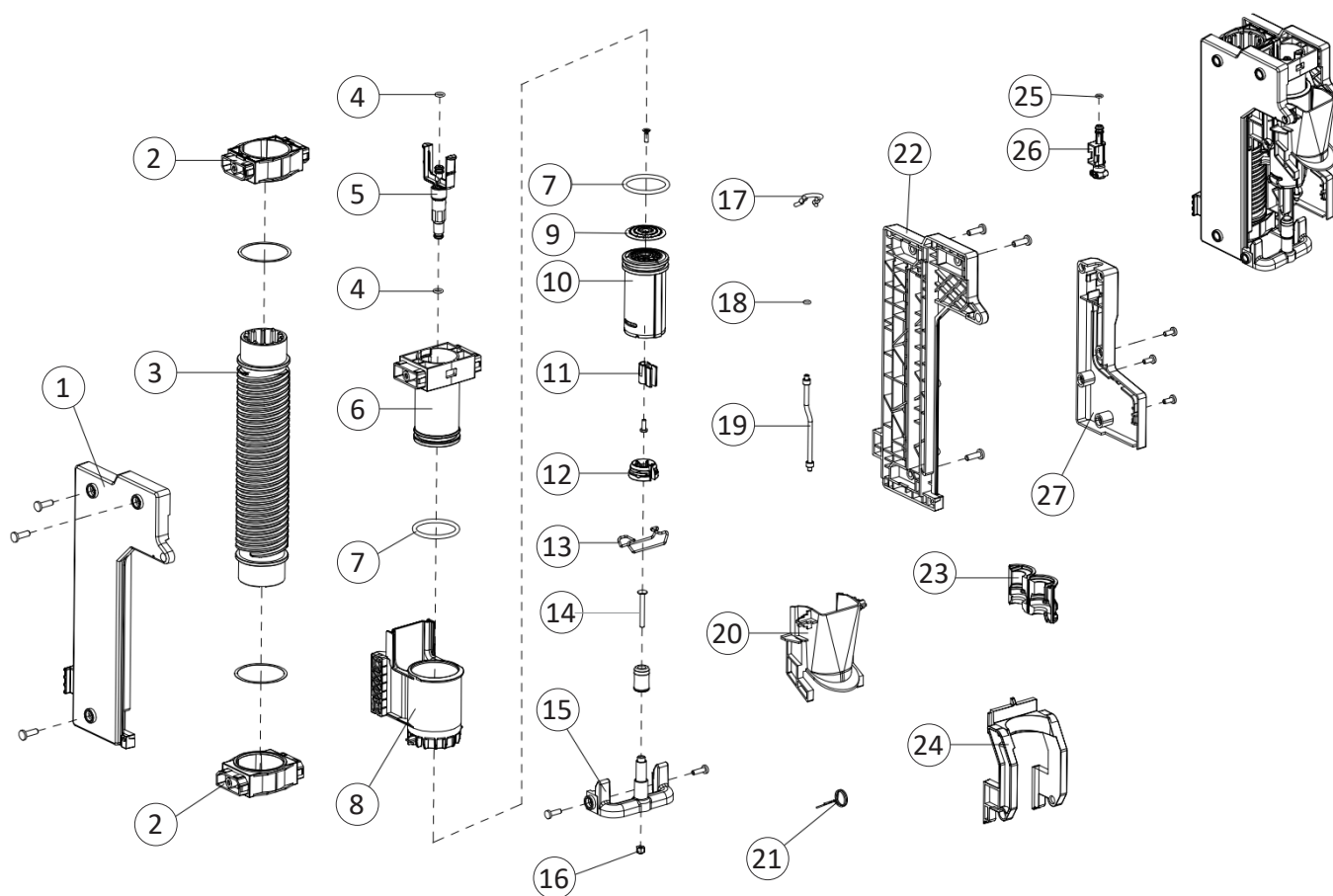


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 7/30

Brew unit



Pos	Part Nr	Name
1	79000712	Left frame
2	79000713	Bottom basement
3	79000714	Big rod
4	73000056	Sealing
5	8100101020	Pressure reducing valve
6	8100101021	Piston upper body
7	73000510	Piston sealing
8	8100101022	Brewing tank body
9	79100046	Metal filter
10	79000724	Piston bottom body
11	79000721	Pipe fixed
12	8100101023	Circlip basement
13	79400021	Piston bottom circlip
14	72000160	Cross recessed screw

15	79000726	Cam basement
16	72000096	M4 nylon nut
17	73000066	Clamp
18	73000029	Sealing
19	77000133	Telfon tube-used by brew unit
20	79000727	Powder dispensing channel
21	79400023	Spring
22	8100101024	Right panel
23	79000725	Piston bottom basement
24	79000720	Scum scraper lever
25	73000035	Sealing
26	79000723	Water inlet connector
27	79000722	Water inlet basement

Exploded view

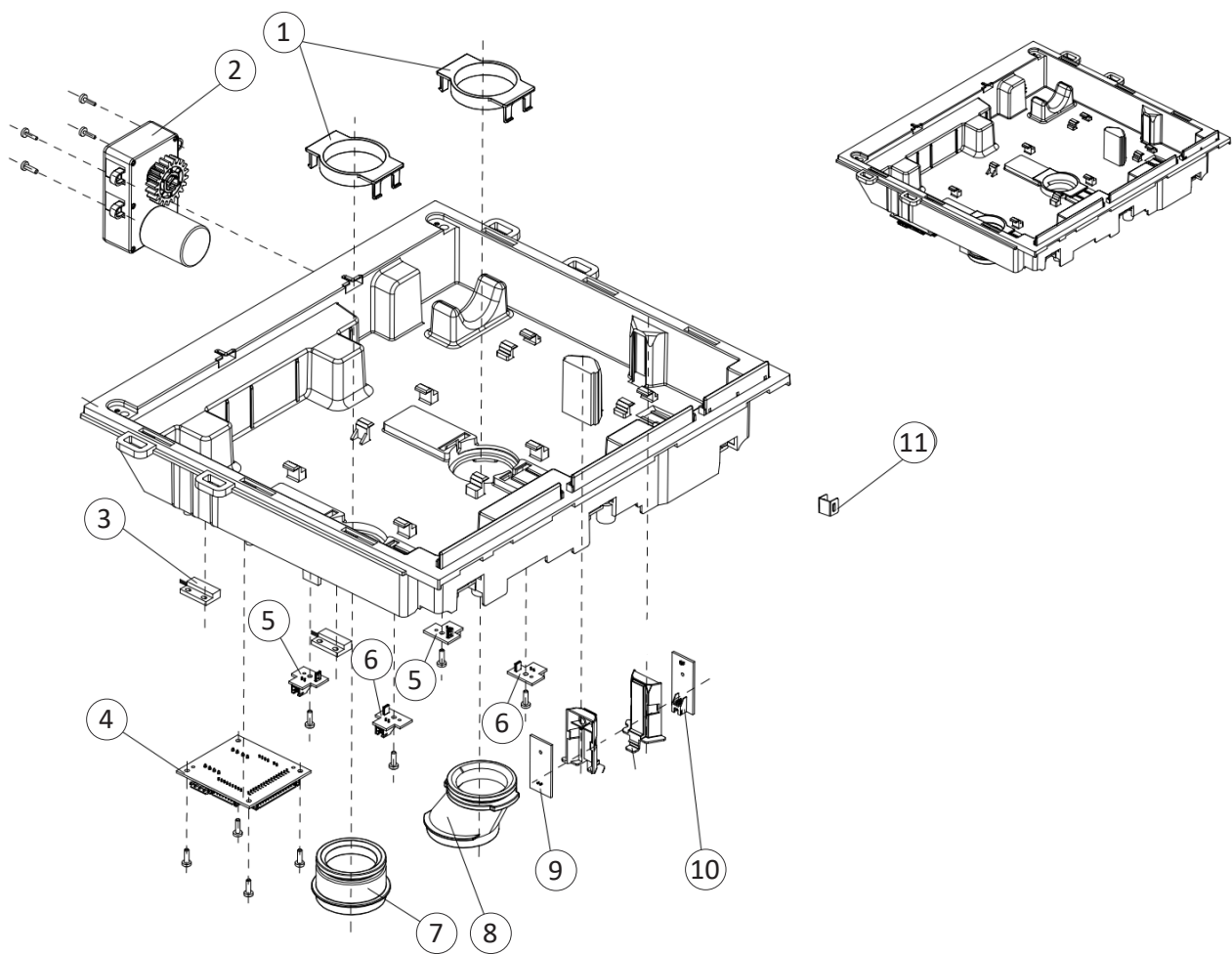


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 8/30

Top cover assembly



Pos	Part Nr	Name
1	79000853	Bean hopper channel
2	8810401051	Right powder reducer casing group
3	78200102	liquid level sensor
4	78100070	Adapter PCB board(Top cover)
5	78100068	PCB board with optocoupler for bean dispensing
6	78100069	PCB board with optocoupler for bean receiving
7	73000532	Bean hopper outlet sealing1
8	73000531	Bean hopper outlet sealing2
9	78100066	PCB board with optocoupler for powder dispensing
10	78100067	PCB board with optocoupler for powder receiving
11	79000163	Buckle

Exploded view

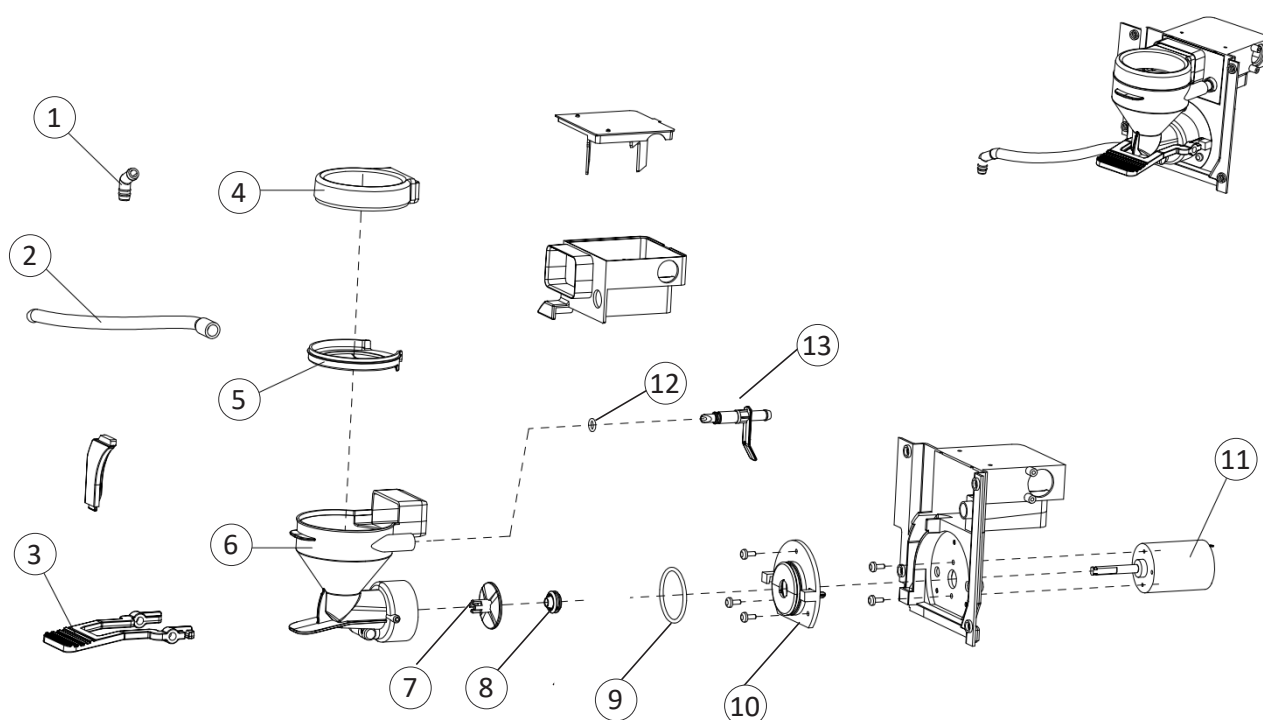


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 9/30

Powder mixer assembly



Pos	Part Nr	Name
1	79000901	Connector
2	77000196	Silicone tube-A-145mm
3	79000866	Powder mixer buckle
4	79000861	Powder mixer top cover
5	79000862	Powder mixer baffle
6	79000860	Powder mixer body
7	79000867	Impeller
8	73000533	Powder mixer sealing
9	73000535	O-ring for powder mixer inside
10	79000869	Fixed plate
11	8100101025	Mixing motor
12	73000056	Sealing
13	79000865	Mixer water inlet pipe

Exploded view

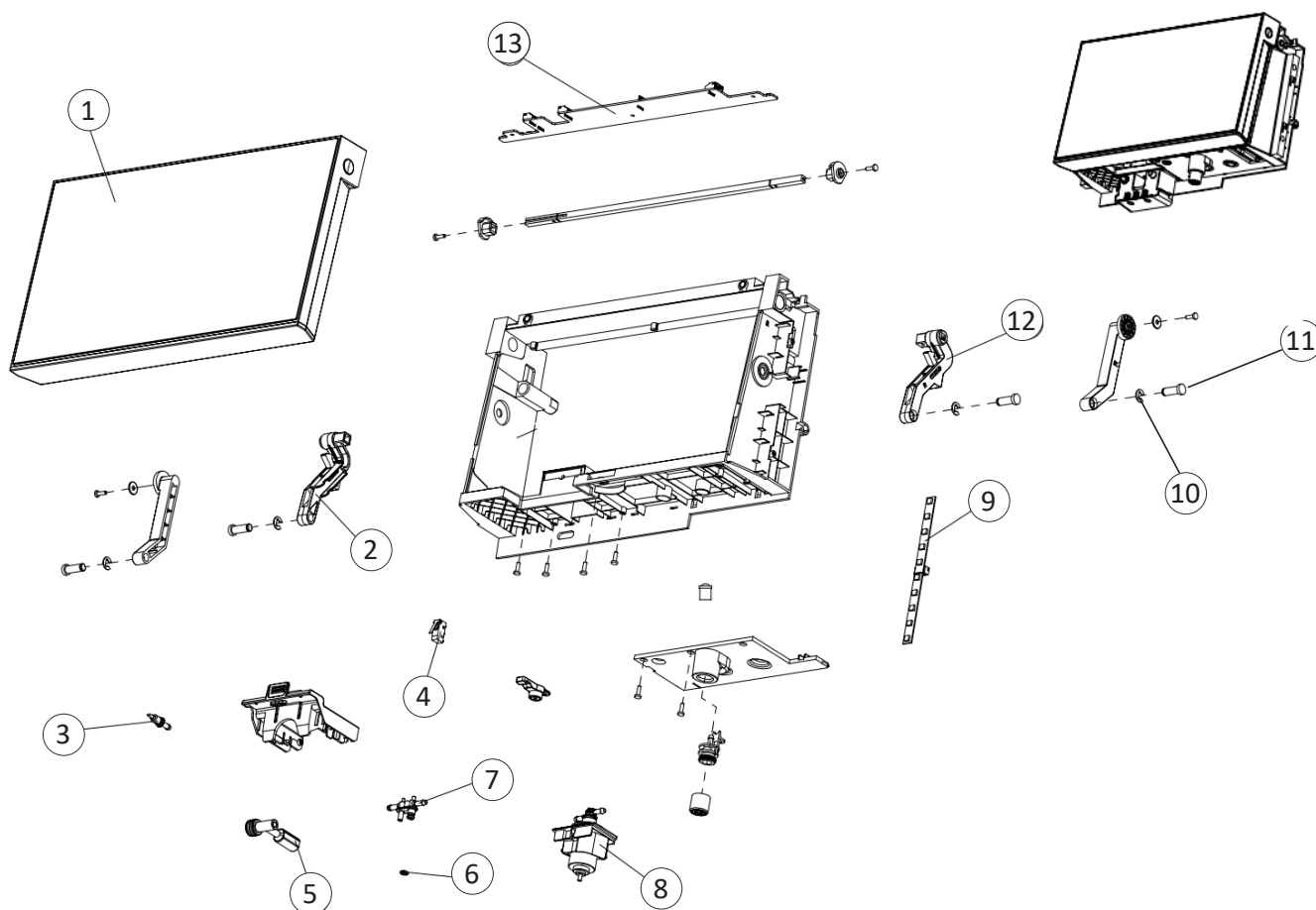


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 10/30

Display panel



Pos	Part Nr	Name
1	78200209	101 inch display panel
2	8100101026	Connecting rod (left)
3	8100101027	Rubber duckbill check valve
4	78200051	Microswitch
5	73000537	Rubber duckbill check valve fixing sleeve
6	73000128	Sealing
7	79000893	Steam connector
8	8810401010	Milk volume adjusting valve group
9	78200136	LED (side)
10	72000061	E-cramp ring
11	79300054	Screen fixed pin
12	8100101028	Connecting rod (right)
13	78100071	LED(top)

Exploded view

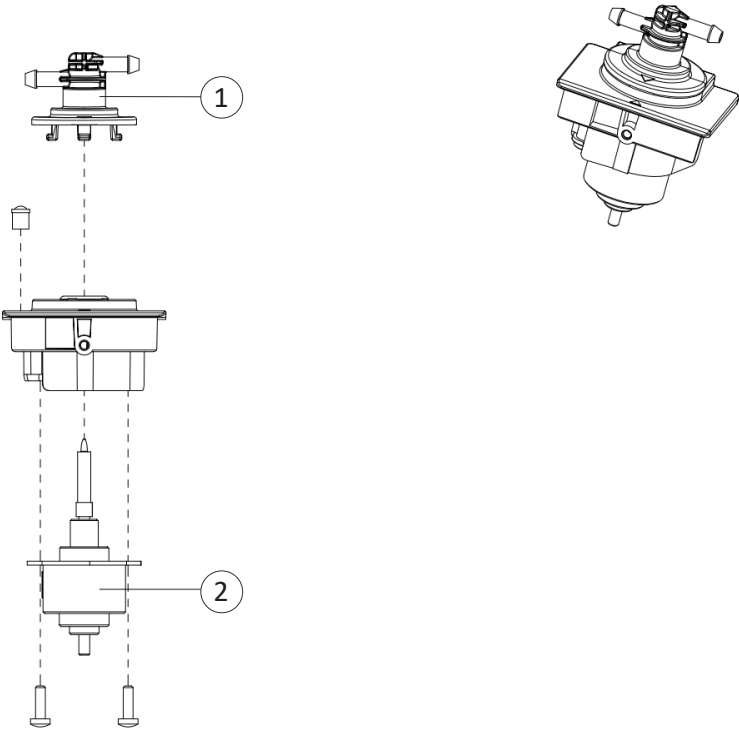


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 11/30

Milk volume adjusting valve group



Pos	Part Nr	Name
1	8100101029	Milk volume adjusting valve body
2	8100101030A	Milk volume adjusting step motor

Exploded view

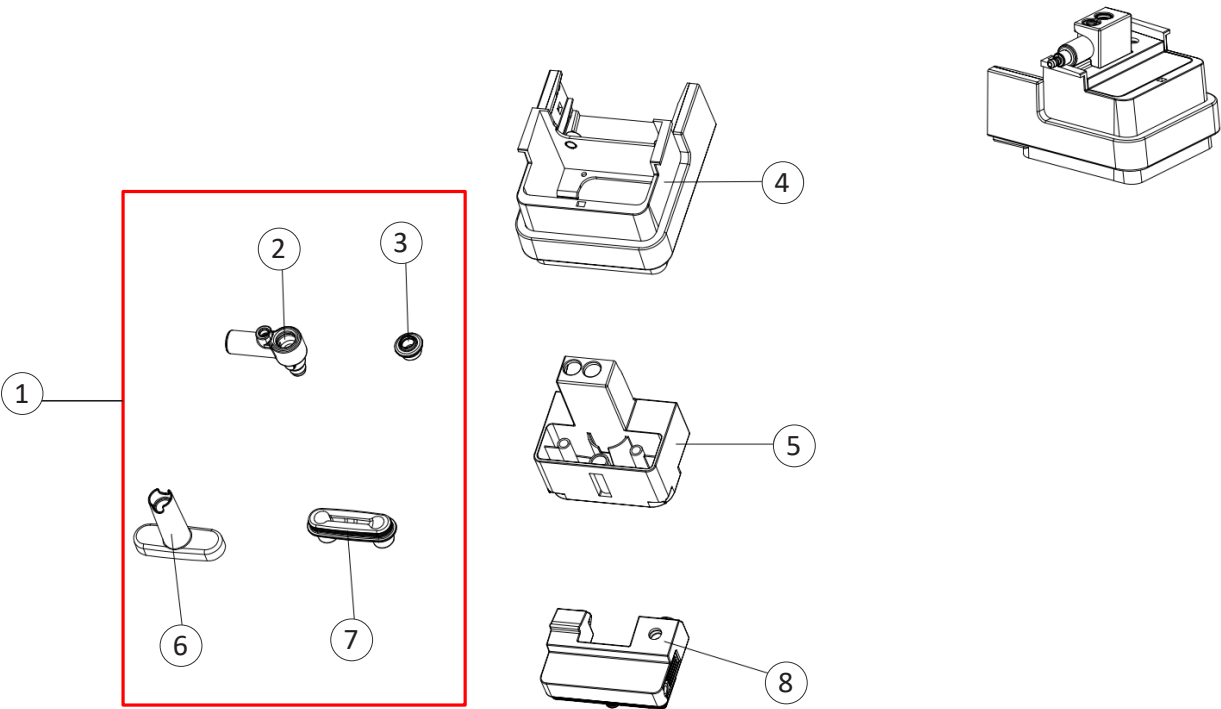


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 12/30

Beverage spout assembly



Pos	Part Nr	Name
1	8100101134	Milk frother assembly
2	73000591	Milk frother body
3	79000796	Steam nozzle
4	8100101031	Beverage spout body
5	79000904	Coffee spout
6	79000906	Milk foam tube connector
7	73000515	Milk frother spout
8	8100101032	Beverage dispensing channel

Exploded view

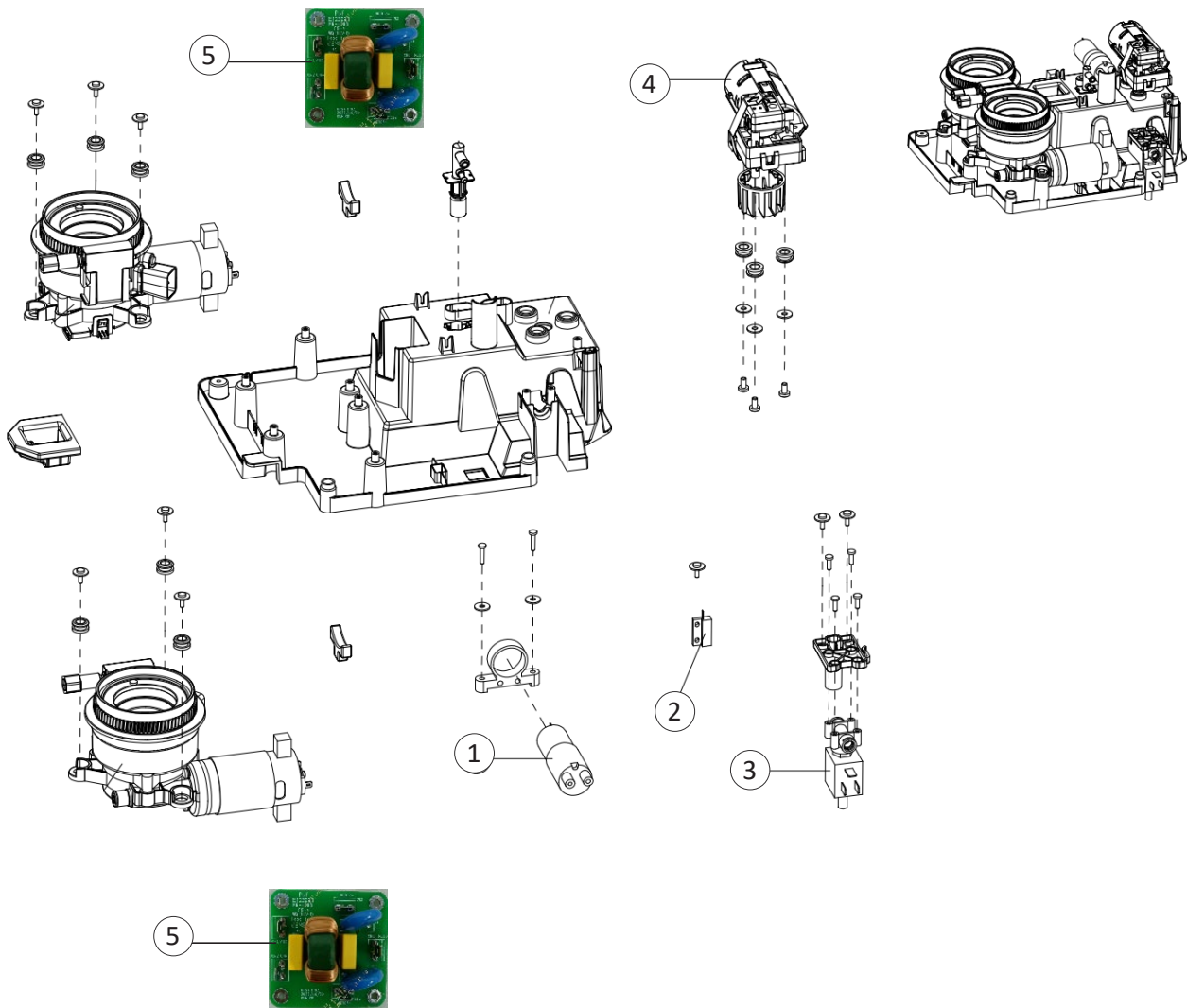


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 13/30

Brewing & Grinding unit



Pos	Part Nr	Name
1	78200145	Air pump
2	78200102	liquid level sensor
3	78200244	Drainage solenoid valve
4	8810401003	Drive unit-X
5	78100101	Filter PCB

Exploded view

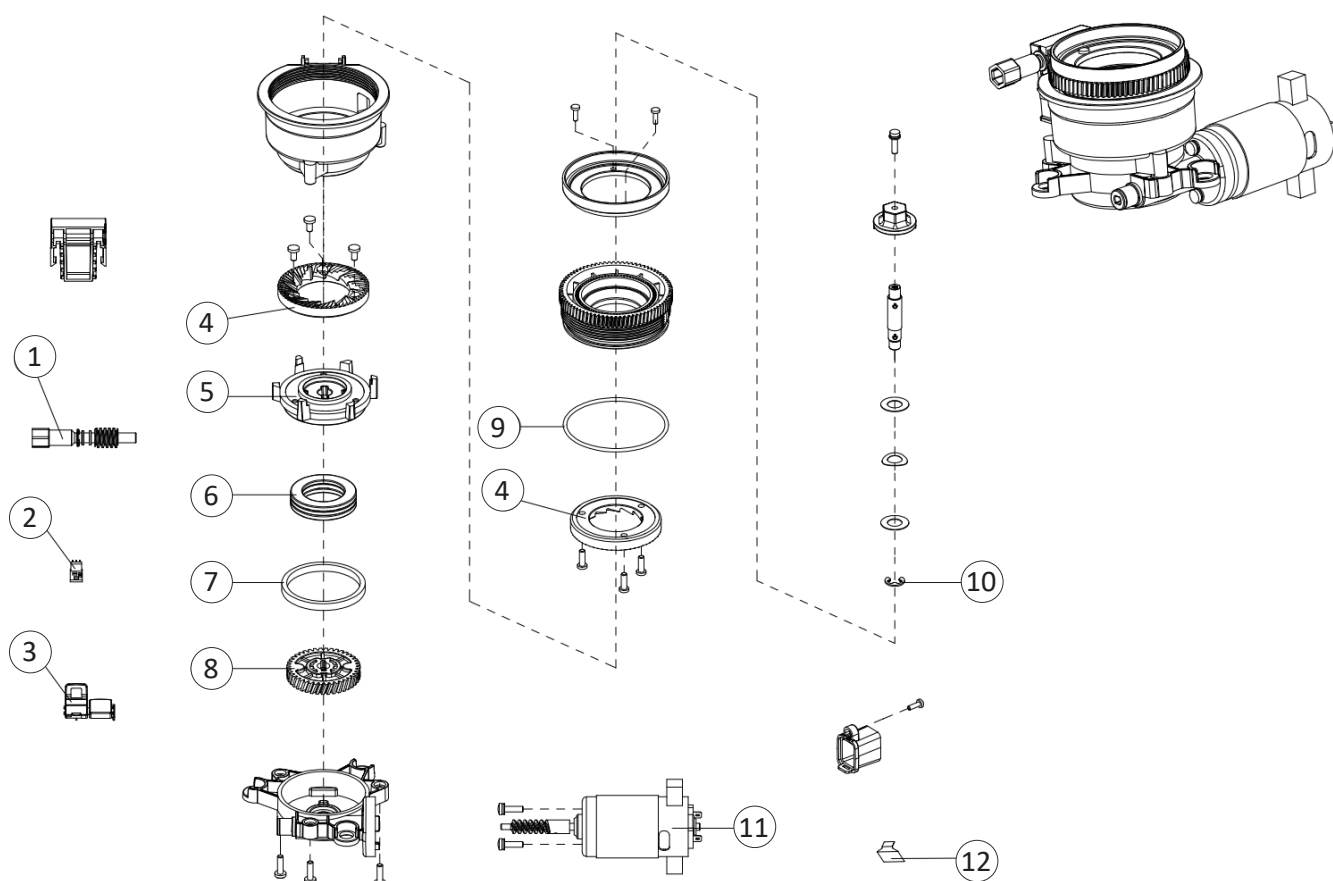


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 14/30

Grinder unit-Right



Pos	Part Nr	Name
1	79000776	Adjusting worm
2	78100058	REV detection with PCB board
3	79000774	PCB plastic cover
4	79300040	Flat burr
5	79200005	powder pusher
6	78200123	Surface bearing
7	70000086	Cotton sealing ring
8	8100101033	Helical gear
9	73000512	Adjusting knob sealing
10	72000162	M7 circlip (outside)
11	8100101034	Motor-right
12	79100047	Stainless steel shrapnel

Exploded view

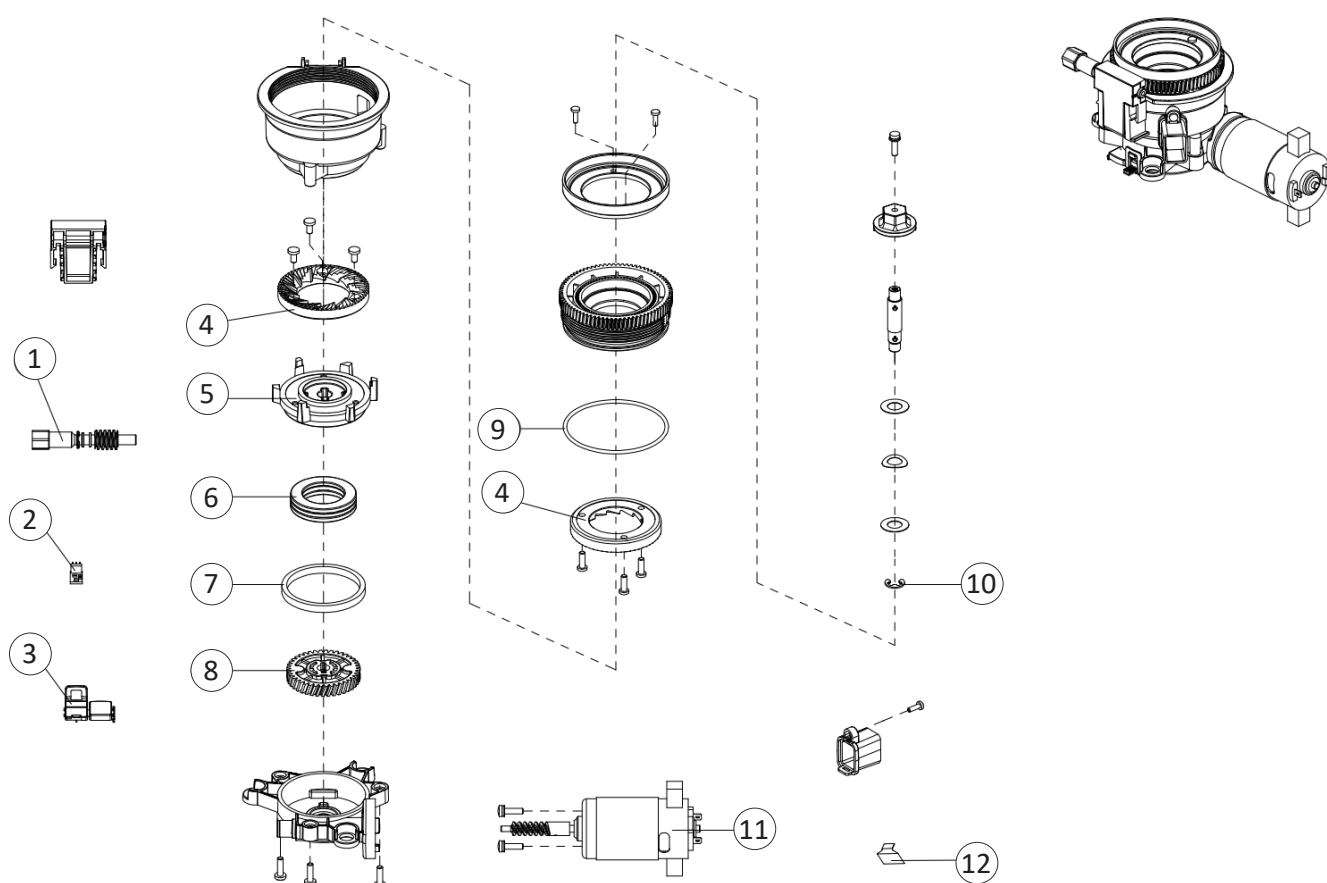


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 15/30

Grinder unit-Left



Pos	Part Nr	Name
1	79000776	Adjusting worm
2	78100058	REV detection with PCB board
3	79000774	PCB plastic cover
4	79300040	Flat burr
5	79200005	powder pusher
6	78200123	Surface bearing
7	70000086	Cotton sealing ring
8	8100101033	Helical gear
9	73000512	Adjusting knob sealing
10	72000162	M7 circlip (outside)
11	8100101035	Motor-Left
12	79100047	Stainless steel shrapnel

Exploded view

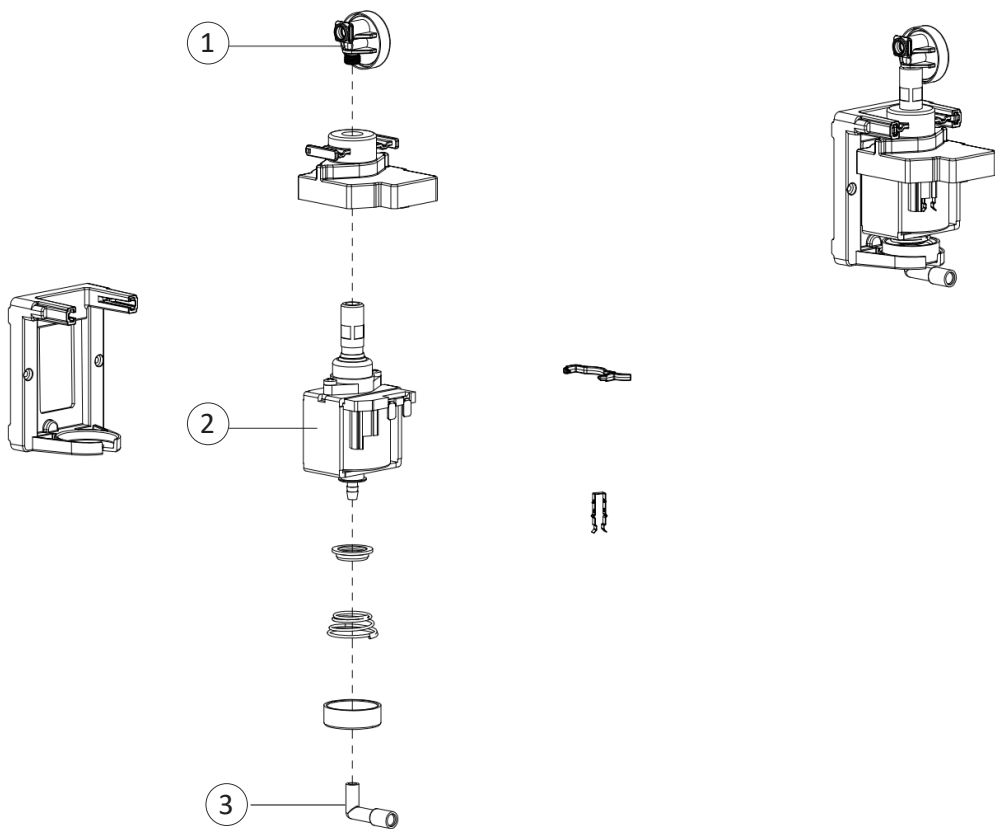


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 16/30

Water pump assembly (up)



Pos	Part Nr	Name
1	8810101010	Pressure maintain valve group
2	78200147	Water pump
3	73000084	Pump transfer tube

Exploded view

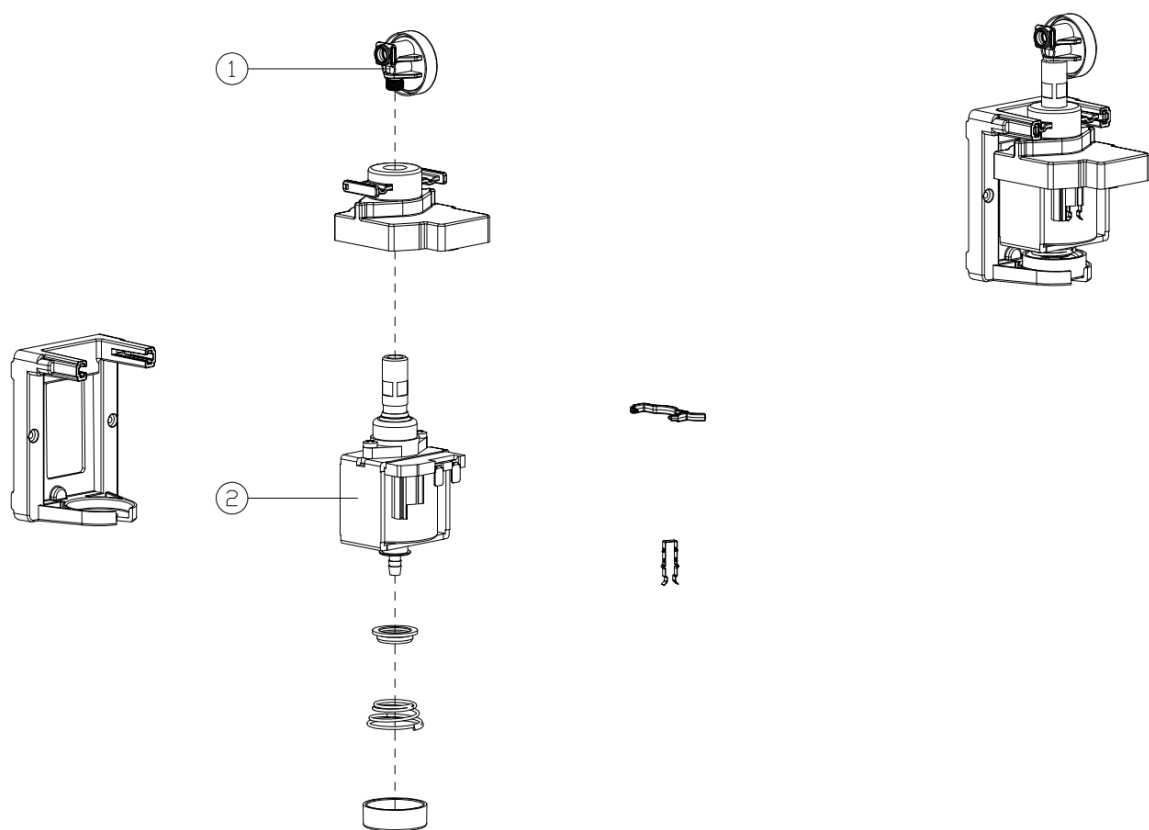


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 17/30

Water pump assembly (bottom)



Pos	Part Nr	Name
1	8810101010	Pressure maintain valve group
2	78200147	Water pump

Exploded view

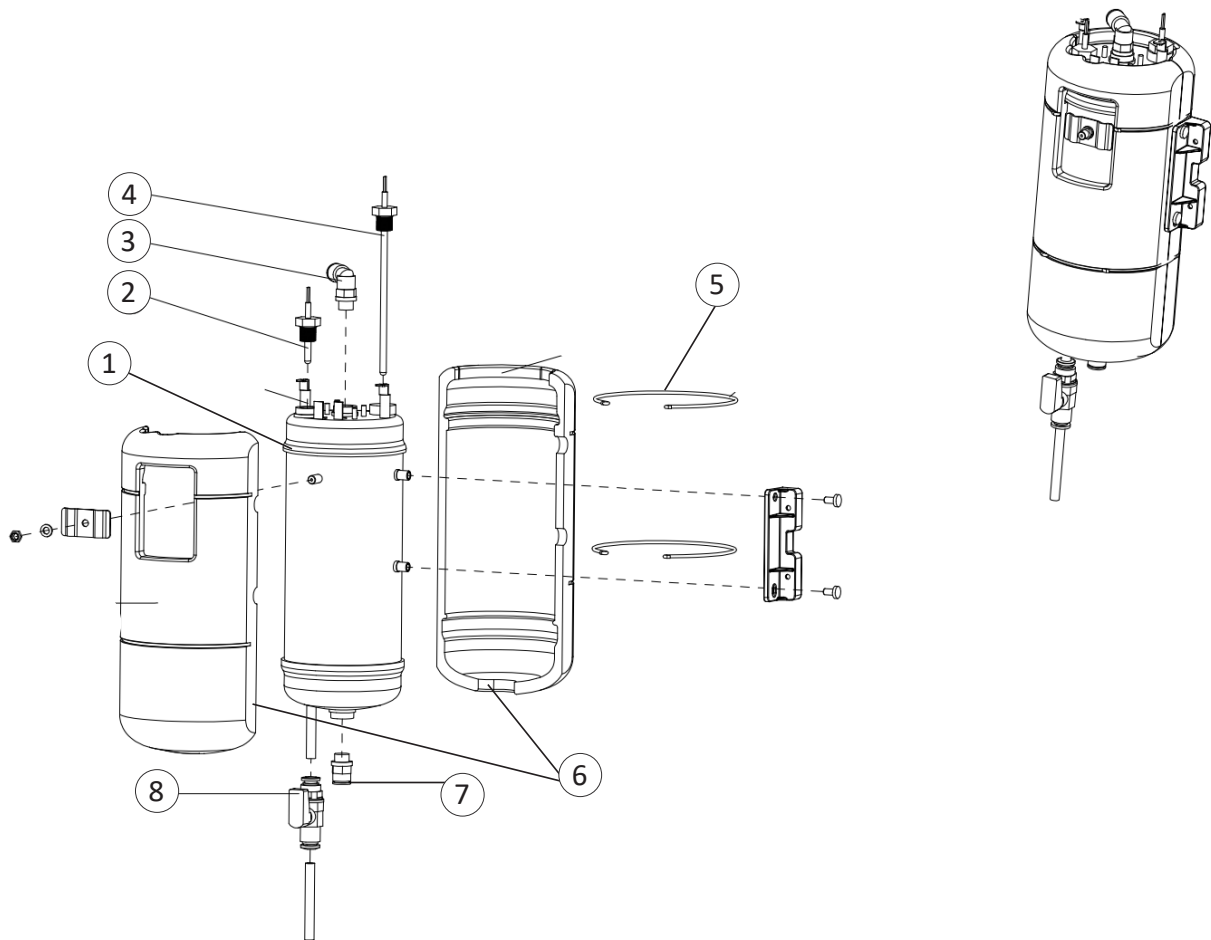


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 18/30

Boiler assembly



Pos	Part Nr	Name
1	78200216	Boiler body-2500w
2	78200152	Boiler NTC1
3	78200153	Connector 1
4	78200191	Boiler NTC2
5	72000190	Clamp
6	78200149	Boiler cover
7	78200154	Connector 2
8	78200199	Boiler drainage valve

Exploded view

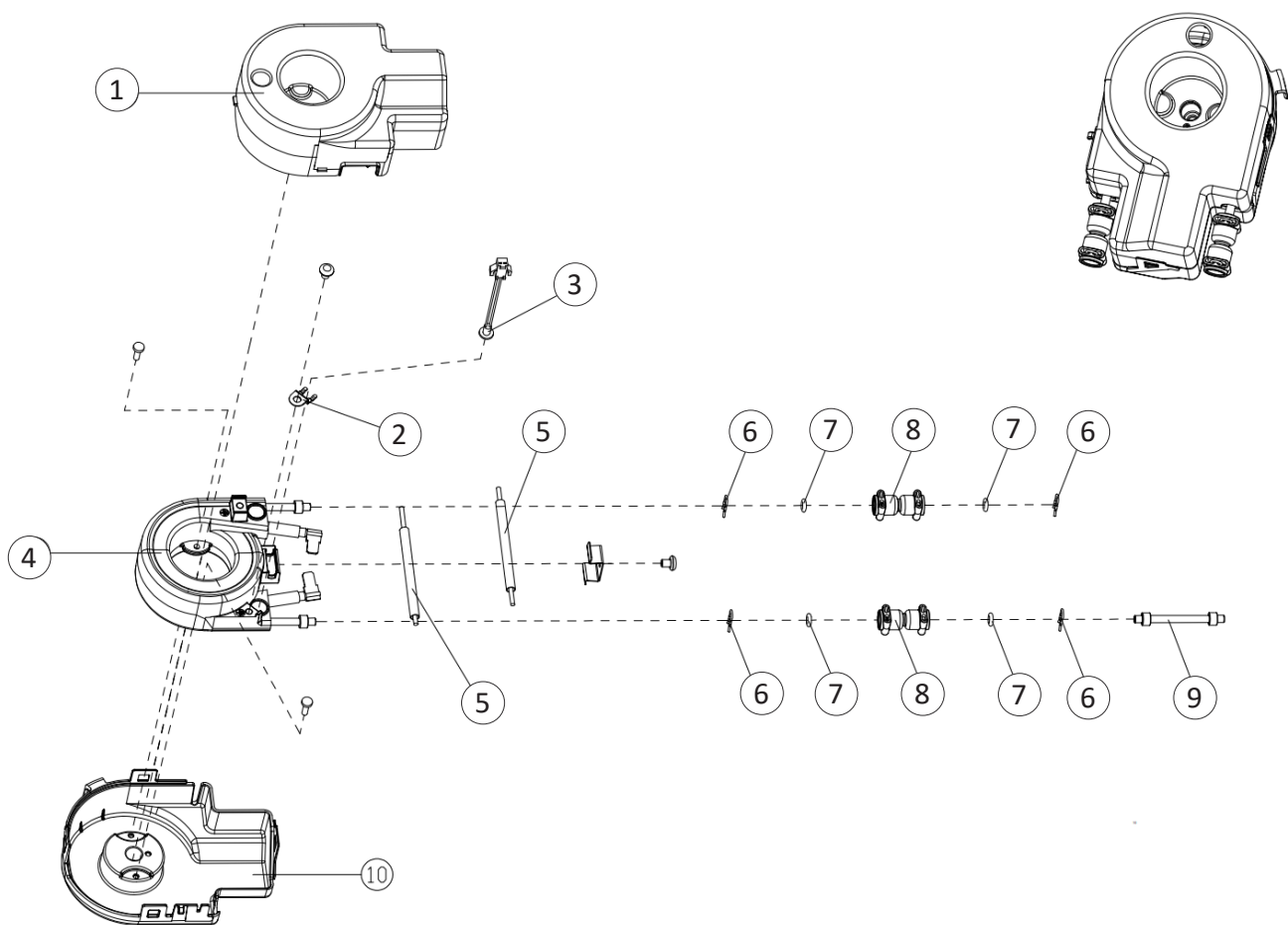


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 19/30

Thermoblock assembly



Pos	Part Nr	Name
1	79000955	Thermoblock cover
2	79100071	NTC metal plate
3	78200156	Thermoblock NTC
4	79200008	Thermoblock
5	78000322	Steam thermoblock live wire
6	79400006	Clamp-1
7	73000029	Copper bush Sealing
8	79000127	2 way connector
9	73000435	Telfon tube group K8-B
10	79000954	Thermoblock box

Exploded view

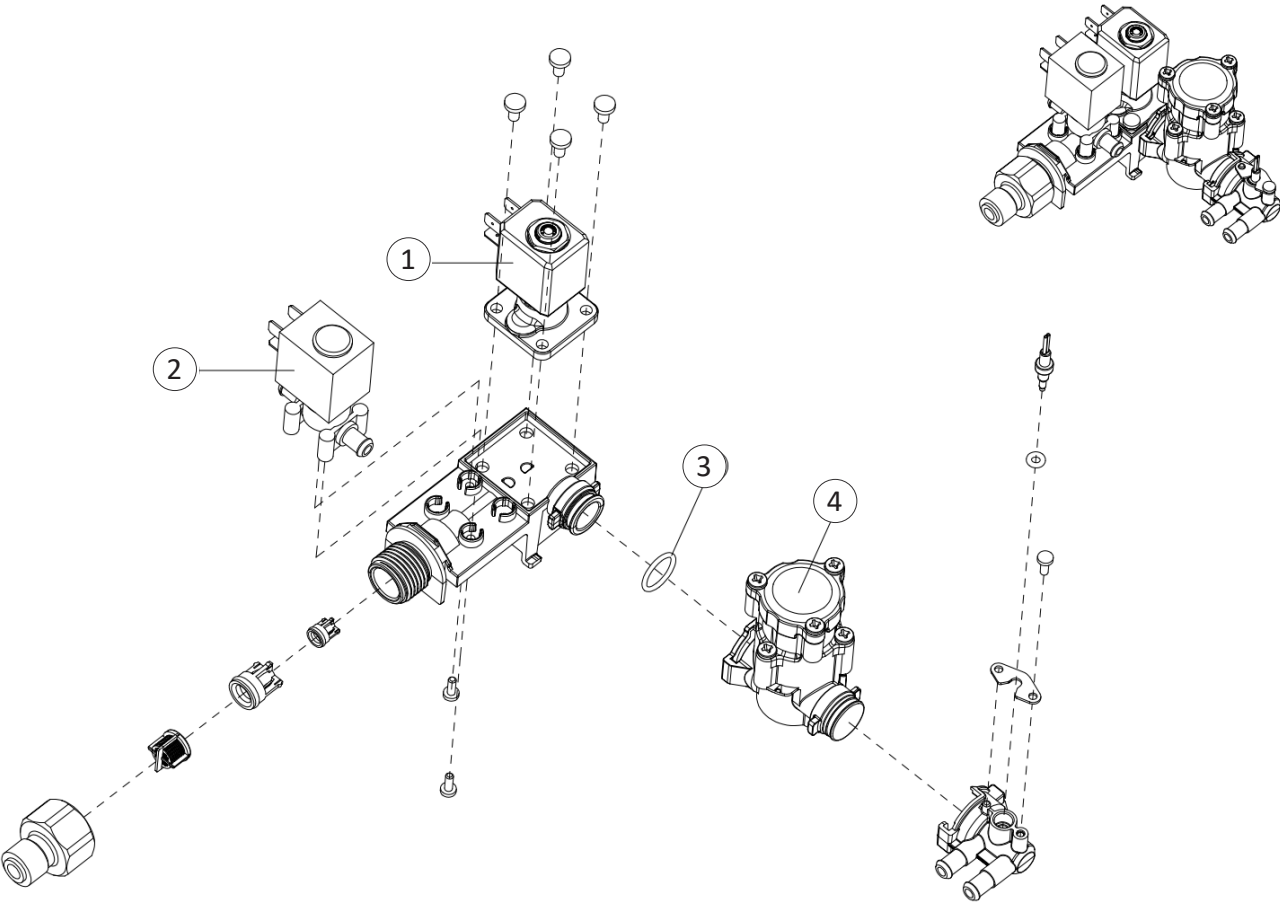


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 20/30

Tap water assembly



Pos	Part Nr	Name
1	78200207	Water inlet solenoid valve
2	78200208	Solenoid valve
3	73000507	Basement sealing
4	78200022	Tap water pressure reduce valve

Exploded view

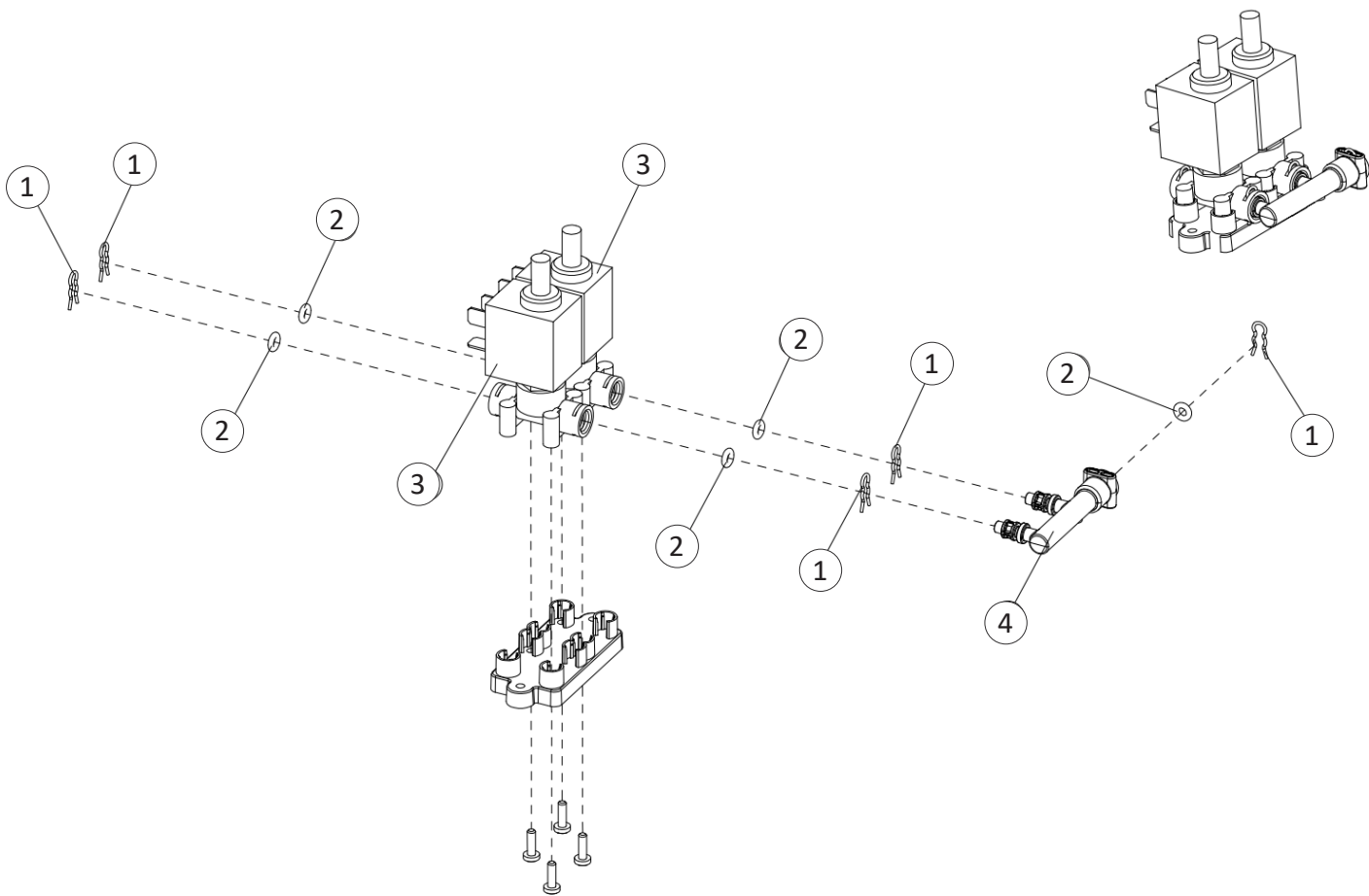


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 21/30

Dual solenoid valve assembly



Pos	Part Nr	Name
1	79400006	Clamp-1
2	73000029	Sealing
3	78200243	2 way Solenoid valve-23mm
4	79000371	3 way solenoid valve connector

Exploded view

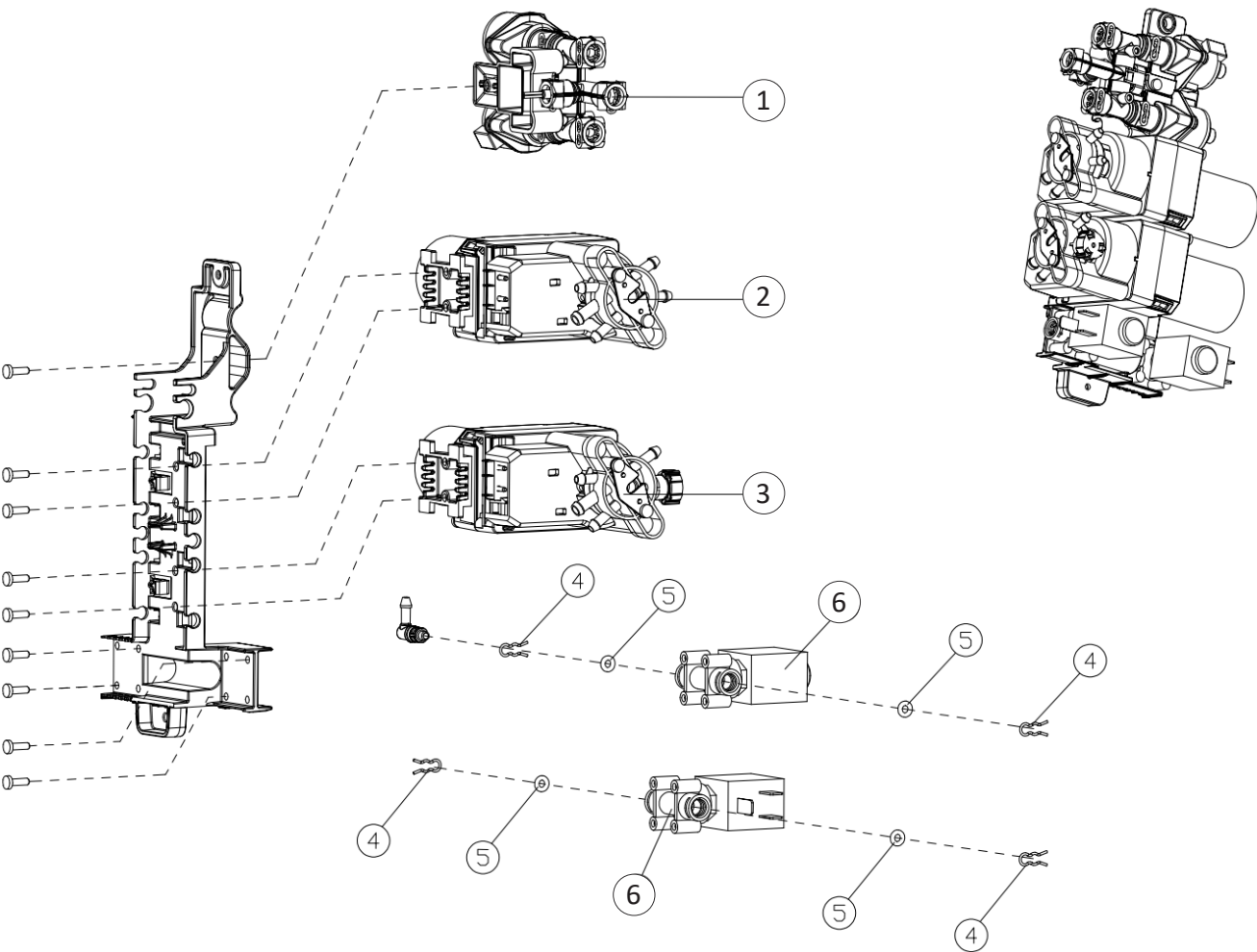


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 22/30

Muti-way valve assembly



Pos	Part Nr	Name
1	8810401015	Micro switch wiring assembly
2	8810401013	Hot water multi-way valve group
3	8810401014	Steam multi-way valve group
4	79400006	Clamp-1
5	73000029	Sealing
6	78200242	Solenoid valve-23mm

Exploded view

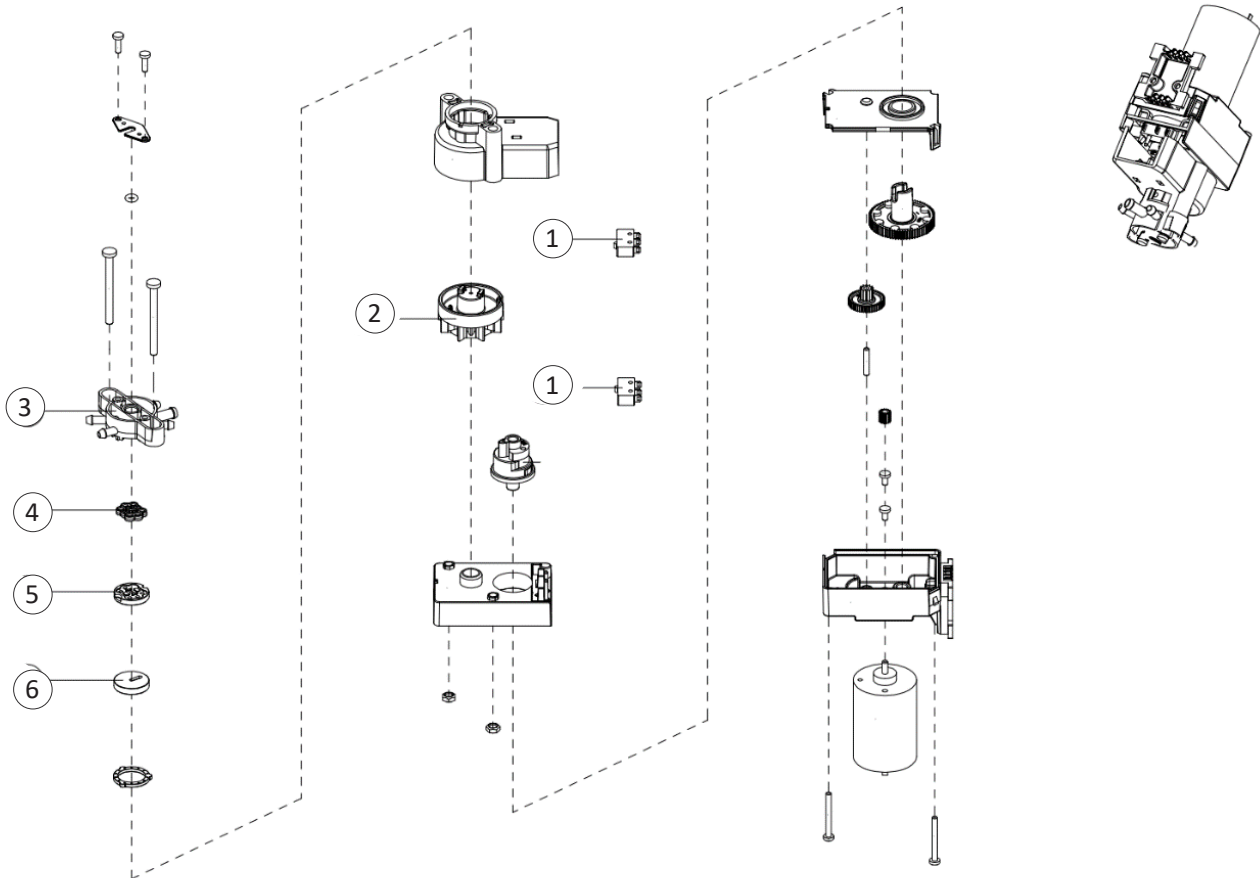


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 23/30

Hot water multi-way valve assembly



Pos	Part Nr	Name
1	78000320	Micro switch wiring assembly
2	79000815	Driving gear
3	79000821	Cover A
4	73000525	Silicone gasket
5	79600005	Gasket C
6	79600006	Gasket B

Exploded view

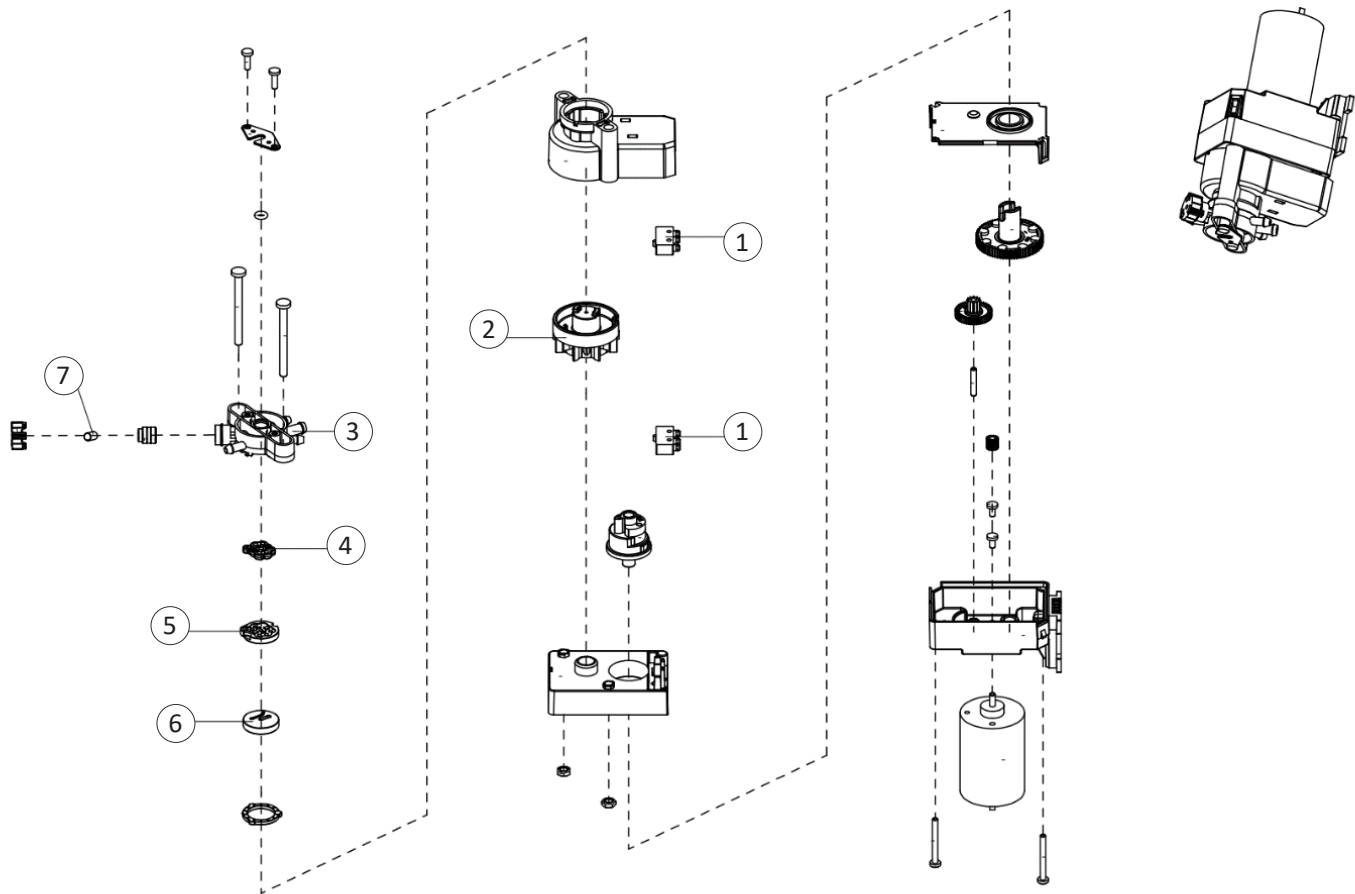


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 24/30

Steam multi-way valve assembly



Pos	Part Nr	Name
1	78000320	Micro switch wiring assembly
2	79000815	Driving gear
3	79000819	Cover B
4	73000525	Silicone gasket
5	79600005	Gasket C
6	79600006	Gasket B
7	79300082	Insert of air inlet

Exploded view

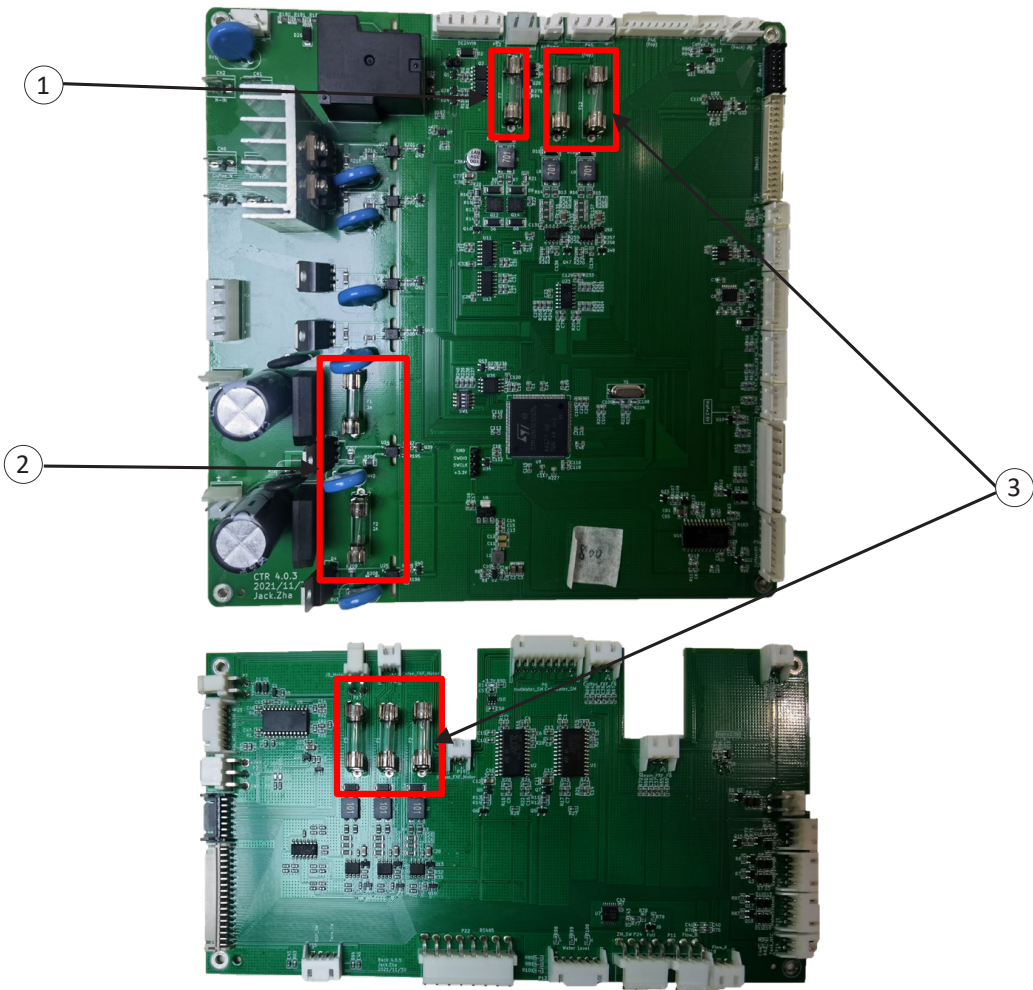


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 25/30

Fuse



Pos	Part Nr	Name
1	78200217	Fuse-T4A
2	78200218	Fuse-F2A
3	78200219	Fuse-T2A

Exploded view

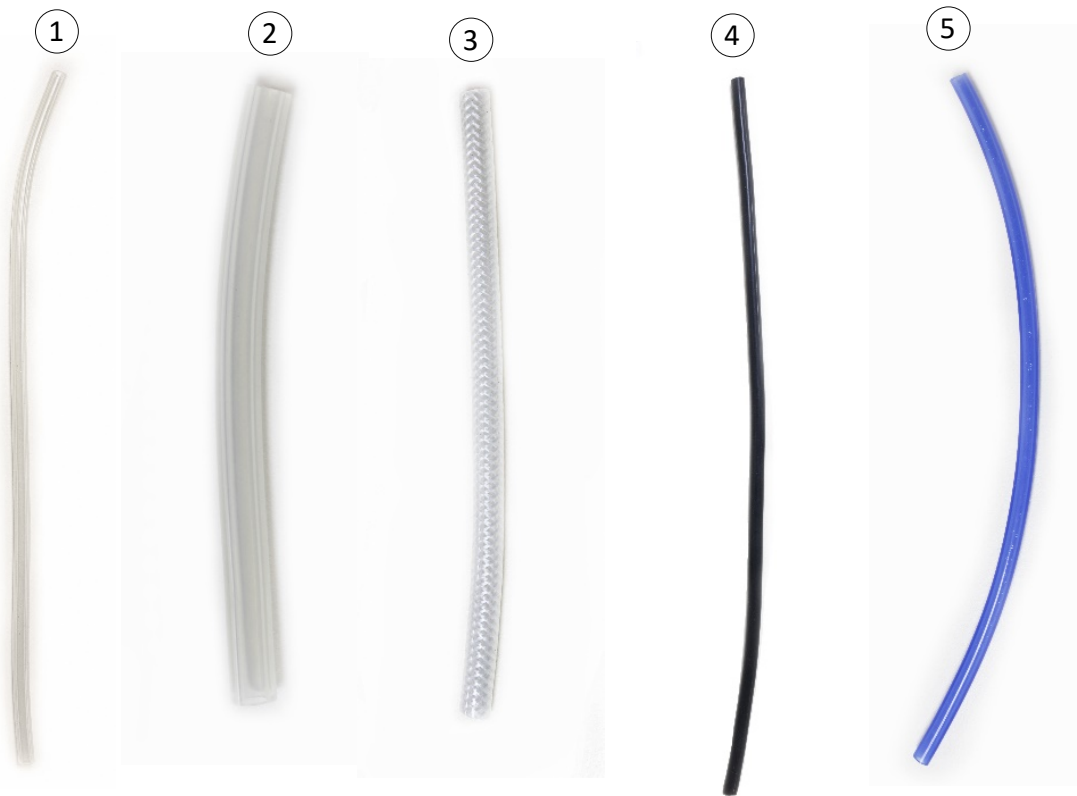


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 26/30

Silicone hose



Silicone hose-A Silicone hose-B Strength hose Silicone hose-Black Silicone hose-Blue
Φ3mm/φ6mm Φ5mm/φ9mm Φ3mm/φ6mm Φ3mm/φ6mm Φ3mm/φ6mm

Pos	Part Nr	Name
1	77000040	Silicone hose-A-450mm
	77000195	Silicone hose-A-130mm
2	77000015	Silicone hose-B-290mm
	77000196	Silicone hose-B-145mm
	77000017	Silicone hose-B-78mm
	77000182	Silicone hose-B-118mm
	77000183	Silicone hose-B-66mm
	77000018	Silicone hose-B-100mm
	77000030	Silicone hose-B-160mm
	77000032	Silicone hose-B-230mm
	77000161	Silicone hose-B-80mm
	77000007	Silicone hose-B-110mm

	77000032	Silicone hose-B-230mm
	77000014	Silicone hose-B-190mm
	77000184	Silicone hose-B-350mm
	77000161	Silicone hose-B-80mm
3	77000170	Strength hose-50mm
	77000168	Strength hose-600mm
	77000171	Strength hose-330mm
	77000169	Strength hose-570mm
	77000164	Silicone hose-Black-350mm
	77000166	Silicone hose-Black-290mm
	77000165	Silicone hose-Black-260mm
	77000167	Silicone hose-Blue-420mm

Exploded view



Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 27/30

Teflon pipe & PVC pipe



Teflon pipe-A



Teflon pipe-B



PVC reinforced pipe

Pos	Part Nr	Name
1	73000436	Teflon pipe-A-145mm
	73000435	Teflon pipe-A-105mm
	73000434	Teflon pipe-A-250mm
	73000433	Teflon pipe-A-195mm
	77000133	Teflon pipe-A-345mm
2	77000172	Teflon pipe-B-90mm
	77000178	Teflon pipe-B-150mm
	77000176	Teflon pipe-B-160mm
	77000177	Teflon pipe-B-365mm
3	77000201	PVC reinforced pipe-400mm
	77000200	PVC reinforced pipe-310mm

Exploded view

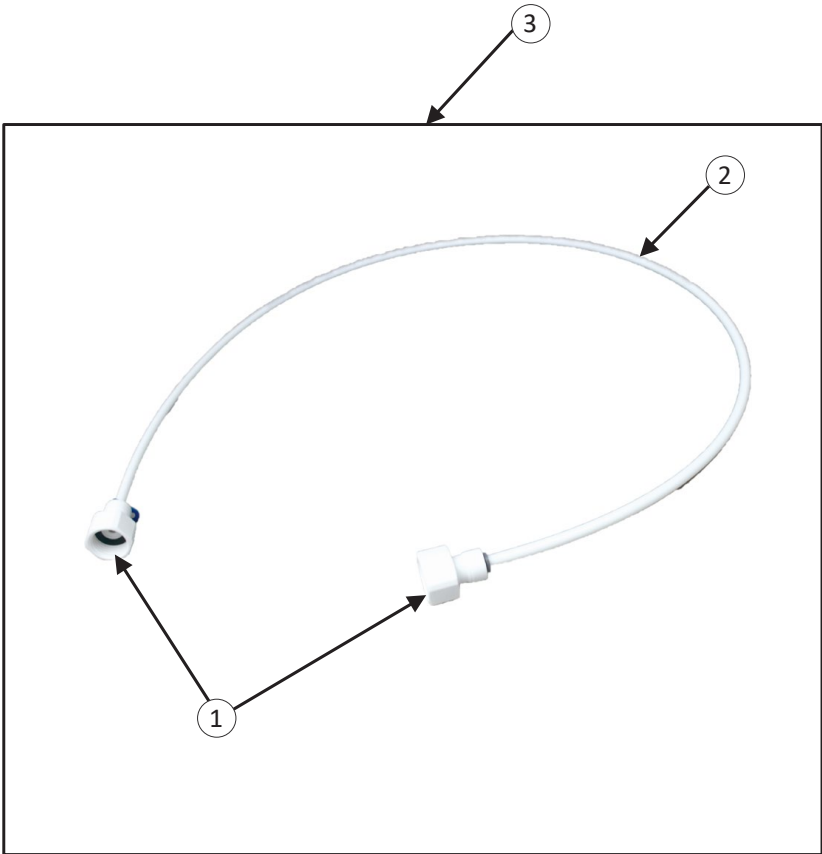


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 28/30

Accessory-1 -Tap water assembly



Pos	Part Nr	Name
1	79000590-2	Tap water connector
2	77000054	PE pipe-15m
3	8100101135	Tap water assembly

Exploded view

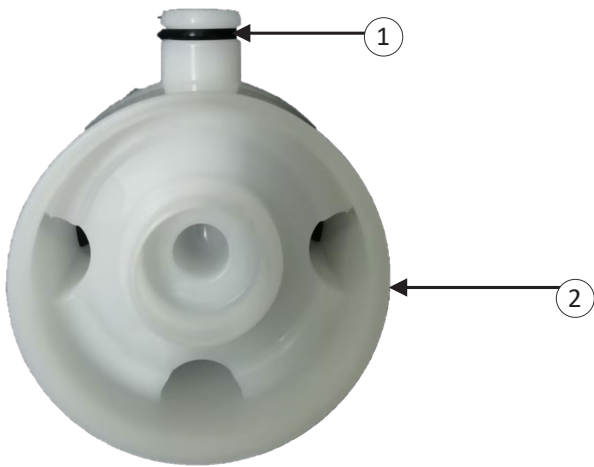


Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 29/30

Accessory-2



Pos	Part Nr	Name
1	79000929	Filter connector
2	73000544	O-ring

Exploded view



Explodierte Ansicht | Dessin technique | Rozkres
Vista en despiece ordenado

X680C

Exploded view 30/30

Accessory-3



Pos	Part Nr	Name
1	79000982	Multitool
2	8810401052	Tablet box
3	79300044	Milk pipe brush
4	79300067	Feet